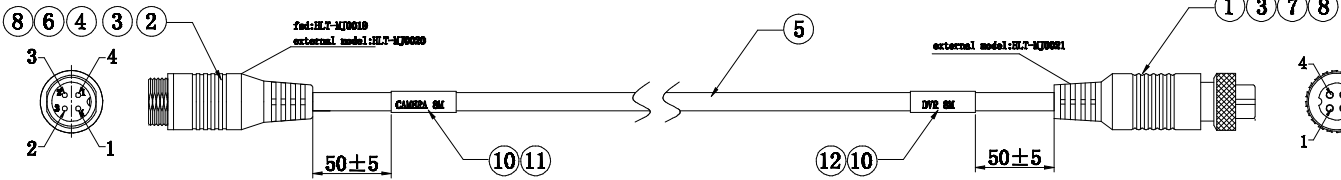


TOLERANCE	Y:±2.0-1.0
	XX:±5.0-10.0
	XXX:±11.0-50.0
	XXX:±31.0-100.0

MARK	ECN NO.	CHANGE DESCRIPTION	CHANGE REASON	DRAWN	DATE
△	/	Original drawing	/	LCL	2011.08.31
△	/	Add labels and transparent heat-shrink tube		LCL	2012.07.09



CN1

Packing system:

A bundle of wire consist of 1PCS, 8PCS compose one bag, 64PCS are packed in one box, and suitable boxes can be chose to pack wires that less than 64PCS.

Test settings:

- 1 RDSN is less than 12Ω
- 2 Judgement of short or disconnecting circuit

Welding table

CN1	color	CN2
1	green(coaxial)	1
2	brown	2
3	red	3
4	black-shield(coaxial)	4

Processing technology:

NO.	Procedure	Standard	Remarks
1	Cut Wire	8000±2	
2	Peel crust of two ends	12±1	
3	Peel crust wire of two ends	2.5±0.2	
4	Welding two ends	according to Welding table	The end of welding line should be sealed with black shield film, and heat-shrink film must be bonded before welding
5	Testing	according to testing settings	
6	Visual examination	according to standards	
7	Package	Packing system	
Quality		Production	

13	Label 4506S print DVR 0M black on white, environmental protection ROHS	1	PCS	
11	Label 4506S print CAMERA 0M black on white, environmental protection ROHS	1	PCS	
10	Heat-shrink tube Φ6.0, transparent and environmental protection ROHS	50±2	MM	Transparent heat-shrink tube Φ6.0-2300060
9	Φ1.0mm Solder Wire, welding flux 2.2%, 100, environmental protection ROHS	10	g	
8	Heat shrink tube-pipe cutting Φ1.0x10mm, black, environmental protection ROHS	2±10	MM	Heat-shrink tubeΦ1.0-2300060
7	Ultra-thin heat shrink tube-pipe cutting Φ6.0x60mm, black, environmental protection ROHS	1±20	MM	Ultra-thin heat-shrink tube Φ6.0-2300060
6	Heat shrink tube Φ1.5x60mm, black, environmental protection ROHS	4±8	MM	Heat-shrink tube Φ1.5-2300060
5	UL94V-0 (200*10*5)+HS4000-A Φ6.1, black, environmental protection ROHS	8000	MM	UL94V-0 (200*10*5)+HS4000-A HS4000
4	plug material LD-PE transparent and environmental protection ROHS	20	g	PE material
3	plug material: PVC-45P, black, environmental protection ROHS	40	g	PVC-45P black
2	ML2-4P circular, without mite, gasket, environmental protection ROHS	1	PCS	12M-43
1	ML2-4S environmental protection ROHS	1	PCS	12M-4A

CUSTOMER	001	CUSTOMER P/N	101501207	CUSTOMER TITLE	Power Extension Cable of mobile multi-ports extension plug/F connection 4-pin aviation plug/UL94V-0, black
SCALE	FIT	UNIT	MM	PROJECTION	REV. B SHEET 1/1
DESIGN	LCL	CHECKED		APPROVED	P/N HL7001020328
					TITLE
					20M-4S-4P L-800mm environmental protection ROHS